



GmbH

Your partner for window-, door- and facade engineering

Double-floor Stationary screwdriver

SE 1 – 2E



use of two different screw types

2 - floor – stationary screwdriver with automatic screw feed

Field of application:

- for an optionally screwing of two different types of drilling Phillips screws in the plastic-window and door engineering with automated screw feed

Description of device:

- choice between two different screws with the same shape of heads
- automatic screw feed
- automatic switchoff for hopper movement via trail
- automatic depth disconnection
- pneumatic drive and control
- pneumatic screw ejection and emergency stop
- foot control
- profile fixation by fixing angle and support
- protection frame

Technical data:

- width, length, height: 320 x 520 x 1280 mm
- weight: 52 kg
- load capacity: 1,0 kg
- compressed air: 7 bar
- power (value for 6,3 bar): 450 W
- idle speed: 2850 /min
- maximum torque: ca. 5,8 Nm
- working torque (for approx. 50% of idle speed) : ca. 3,0 Nm
- air consumption: 800 l / min
- length of cycle: < 2 sec.
- for self-tapping/drilling Phillips screws
 - for screws with head diameter: Ø 6,0 – Ø 8,5 mm
 - for screw diameters: Ø 3,0 – Ø 4,2 mm
 - for drilling-screw lengths: 13 – 40 mm

Option:

- „13“ blow impulse for hopper to avoid a deadlock of screws at the hopper exit
- „D“ pressure reduction of feed force for labile reinforcement profiles
- „L“ extension of working stroke by 30 mm from workpiece 25 mm to 130 mm
- „P“ positioning laser for an exact positioning of screwings
- „T“ adjustable depth probe for screwing in a keyway
- „Z“ pneumatic horizontal fixation
- stand 500 x 500
- roll conveyor with supporting foot, 1500 mm long
- colour deviation from standard offer RAL 7035, RAL 7016



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