

GmbH

Your partner for window-, door- and facade engineering

Double – Stationary screwdriver

SE 5 – 2E



two profiles, one working process, very short screw interval

Compressed air - Double-Stationary screwdriver with automatic double screw feed

Anwendungsbereich:

- > for simultaneously screwing of one, resp. two profile mouldings in the plastic-window- and door engineering
- > through simultaneous screw feed of both screw units, possibility of extreme fast screwing repeat

Description of device:

- > pneumatic drive and control
- > optional choice between use of one or two screw units
- > separate and easy distance adjustment of screw units against fourfold stops
- ➤ automatic screw feed separate for each screw unit
- > automatic switchoff for hopper movement via trail
- > automatic depth disconnection
- ➤ adjustable feed pressure for screw units
- > pneumatic screw ejection and emergency stop
- \succ foot controls
- > profile fixation by fixing angle and supports

Technical data:

width, length, height:	470 x 650 x 1125 mm
➢ weight:	61 kg
load capacity:	2 x 1,0 kg
screw distance:	42 - 110 mm
compressed air:	7 bar
\blacktriangleright power (value for 6,3 bar):	2 x 400 W
➢ idle speed:	2500 /min
➢ air consumption:	900 1/min
length of cycle:	ca. 1,8 sec.
for self-tapping/drilling Phillips screws	
for screws with head diameter:	Ø 6,0 – Ø 8,5 mm
for screw diameter:	Ø 3,0 – Ø 4,2 mm
for drilling screw lengths:	15-40 mm

Option:

- ▶ "T" adjustable depth probe for screwing in a keyway
- ▶ "Z" pneumatic horizontal fixation
- stand width 500mm / depth 500mm / height 930mm
- > roller conveyor with support, 1500 mm long
- ▶ colour deviation from standard offer RAL 7035, RAL 7016



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